

ASSEMBLY INSTRUCTIONS FOR CAC-103/ROSE GARDEN CAST BENCH

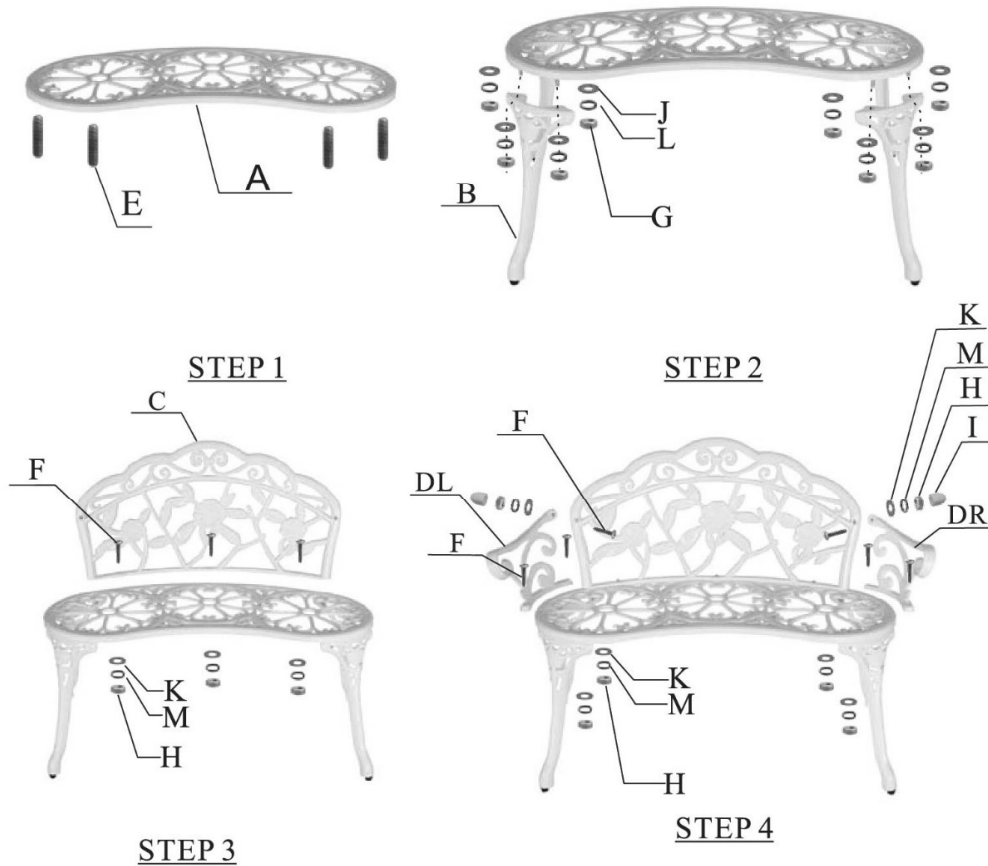
Please read the following instructions carefully prior to assembly. To prevent the paint from being scratched, we would suggest assembling your Garden Bench on a soft ground. Please note the roughness you might find on the surface of your Garden Bench is the natural finish of cast metal material.

Tools Required: Hex. Key Wrench (Provided)



PART LIST

A	Seat Plate	1PC	G	M8 Nut	8PCS
B	Chair Leg	4PCS	H	M6 Nut	9PCS
C	Backrest	1PC	I	Plastic Cap	2PCS
DL	Left Armrest	1PC	J	Φ8 Washer	8PCS
DR	Right Armrest	1PC	K	Φ6 Washer	9PCS
E	M8 X 30 Bolt	8PCS	L	Φ8 Spring Washer	8PCS
F	M6 X 35 Bolt	9PCS	M	Φ6 Spring Washer	9PCS



COMPLETED

ASSEMBLY STEPS

NOTE: Leave bolts half-tightened during assembly until unit is completely assembled, then finish tightening all bolts. Must tighten all of bolts before using this item.

STEP 1: Screw 8 M8X30 bolts (E) into seat plate (A).

STEP 2: Attach one of chair legs (B) to seat plate (A) with 2 Φ8 washers (J), 2 Φ8 spring washers (L) and 2 M8 nuts (G). Repeat this procedure for assembling the rest of 3 chair legs (B).

STEP 3: Attach backrest (C) to seat plate (A) with 3 M6X35 bolts (F), 3 Φ6 washers (K), 3 Φ6 spring washers (M) and 3 M6 Nuts (H).

STEP 4: Attach left armrest (DL) to seat plate (A) with 2 M6X35 bolts (F), 2 Φ6 washers (K), 2 Φ6 spring washers (M) and 2 M6 Nuts (H). Then assemble left armrest (DL) to backrest (C) with M6X35 bolt (F), Φ6 washer (K), Φ6 spring washer (M) and M6 Nut (H). Repeat this procedure for the right armrest (DR). Tighten all nuts. Then cover the 2 M6 Nuts (H) used on the backrest with plastic caps (I).